



• High Permeate Flow and High Rejection

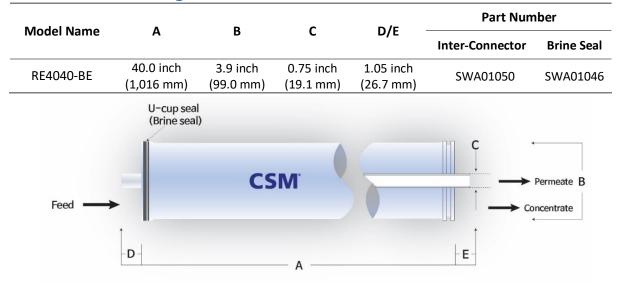


SPECIFICATIONS -

| General Features | |
|-------------------------|--|
| Permeate Flow Rate | 2,400 GPD (9.1 m ³ /day) |
| Nominal Salt Rejection | 99.7% (Minimum 99.4%) |
| Effective Membrane Area | 85 ft ² (7.9 m ²) |
| Membrane Type | Thin-Film Composite |
| Membrane Material | Polyamide (PA) |
| Element Configuration | Spiral-Wound, FRP Wrapping |

Test Conditions: 2,000 mg/L NaCl solution at 225 psig (1.55 MPa) applied pressure; 15% recovery; 77 $^{\circ}F(25^{\circ}C)$; pH 6.5–7.0; Permeate flow rate for each element may vary +25 / -15%.

Dimensions and Weight



1. Each membrane element supplied with one interconnector (coupler) and four O-rings.

2. All RE4040 elements fit nominal 4.0 inch (101.6 mm) I.D. pressure vessels.

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RE4040-BE



High productivity RO element for brackish water

APPLICATION DATA -

Operating Limits

| Max. Pressure Drop / Element | 15 psi (0.10 MPa) |
|----------------------------------|---------------------|
| Max. Pressure Drop / 240" Vessel | 60 psi (0.41 MPa) |
| Max. Operating Pressure | 600 psi (4.14 MPa) |
| Max. Feed Flow Rate | 18 gpm (4.09 m³/hr) |
| Min. Concentrate Flow Rate | 4 gpm (0.91 m³/hr) |
| Max. Operating Temperature | 113°F (45°C) |
| Operating pH Range | 2.0 - 11.0 |
| CIP pH Range | 1.0 - 13.0 |
| Max. Turbidity | 1.0 NTU |
| Max. SDI (15 min) | 5.0 |
| Max. Chlorine Concentration | < 0.1 mg/L |

GENERAL HANDLING PROCEDURES -

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight.
- For WET-TYPE, the preservative solution (1% sodium metabisulfite solution) is added to prohibit the growth of micro-organisms.
- Permeate from the first hour of operation should be discarded.
 - Stabilized salt rejection is generally achieved within 1~48 hours of continuous use.

- Keep elements moist at all times after initial wetting.
- Avoid excessive pressure and flow spikes.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.
- The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.



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