



• High Permeate Flow and High Rejection

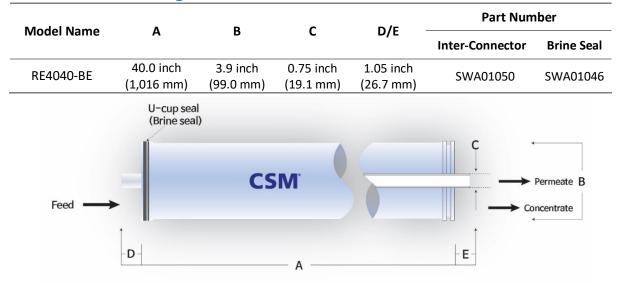


SPECIFICATIONS -

General Features	
Permeate Flow Rate	2,400 GPD (9.1 m ³ /day)
Nominal Salt Rejection	99.7% (Minimum 99.4%)
Effective Membrane Area	85 ft ² (7.9 m ²)
Membrane Type	Thin-Film Composite
Membrane Material	Polyamide (PA)
Element Configuration	Spiral-Wound, FRP Wrapping

Test Conditions: 2,000 mg/L NaCl solution at 225 psig (1.55 MPa) applied pressure; 15% recovery; 77 $^{\circ}F(25^{\circ}C)$; pH 6.5–7.0; Permeate flow rate for each element may vary +25 / -15%.

Dimensions and Weight



1. Each membrane element supplied with one interconnector (coupler) and four O-rings.

2. All RE4040 elements fit nominal 4.0 inch (101.6 mm) I.D. pressure vessels.

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RE4040-BE



High productivity RO element for brackish water

APPLICATION DATA -

Operating Limits

Max. Pressure Drop / Element	15 psi (0.10 MPa)
Max. Pressure Drop / 240" Vessel	60 psi (0.41 MPa)
Max. Operating Pressure	600 psi (4.14 MPa)
Max. Feed Flow Rate	18 gpm (4.09 m³/hr)
Min. Concentrate Flow Rate	4 gpm (0.91 m³/hr)
Max. Operating Temperature	113°F (45°C)
Operating pH Range	2.0 - 11.0
CIP pH Range	1.0 - 13.0
Max. Turbidity	1.0 NTU
Max. SDI (15 min)	5.0
Max. Chlorine Concentration	< 0.1 mg/L

GENERAL HANDLING PROCEDURES -

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight.
- For WET-TYPE, the preservative solution (1% sodium metabisulfite solution) is added to prohibit the growth of micro-organisms.
- Permeate from the first hour of operation should be discarded.
 - Stabilized salt rejection is generally achieved within 1~48 hours of continuous use.

- Keep elements moist at all times after initial wetting.
- Avoid excessive pressure and flow spikes.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.
- The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.



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